



淬硬鋼 HarednedSteel HRC56-62	淬硬鋼 HarednedSteel HRC>65	沉澱硬化不銹鋼 Precipitation hardeningStainless Steel	普通鋼 Commom Steel HRC<25
●	●	△	△
合金鋼 alloy Steel HRC<45	灰鑄鐵 Grey Cast Iron	銅合金 CopperAlloy	不銹鋼 Stainless steel
△	△	△	△
鈦合金 Titanium Alloy	鋁合金 Aluminum si<9%	鎳基高溫合金 Nicle Based Alloy	複合材料 Composite Material
△	△	△	△

備注: ● 非常適合 ○ 比較適合 △ 不适合



D≤12	D>12		
0 -0.020	0 -0.030		
d=6	8≤d≤10	12≤d≤16	d=20
0 -0.008	0 -0.009	0 -0.011	0 -0.013

商品編號 Product number	刃徑(D) Blade diameter	R角 R angle	刃長(Lc) Blade length	有效長(L1) Effective long	柄徑(d) Shank diameter	全長(L) Overall length	刃數 Flute
HH6804R10R02450	1.0	0.2	1.5	3.5	4	50	4
HH6804R10R03450	1.0	0.3	1.5	3.5	4	50	4
HH6804R10R05450	1.0	0.5	1.5	35	4	50	4
HH6804R15R02450	1.5	0.2	2	5	4	50	4
HH6804R15R03450	1.5	0.3	2	5	4	50	4
HH6804R15R05450	1.5	0.5	2	5	4	50	4
HH6804R20R03450	2.0	0.2	3	7	4	50	4
HH6804R20R03450	2.0	0.3	3	7	4	50	4
HH6804R20R05450	2.0	0.5	3	7	4	50	4
HH6804R30R02450	3.0	0.2	4.5	10.5	4	50	4
HH6804R30R03450	3.0	0.3	4.5	10.5	4	50	4
HH6804R30R05450	3.0	0.5	4.5	10.5	4	50	4
HH6804R30R05650	3.0	0.5	6	14	6	50	4
HH6804R40R02450	4.0	0.2	6	14	4	50	4
HH6804R40R03450	4.0	0.3	6	14	4	50	4
HH6804R40R05450	4.0	0.5	7.5	17.5	4	50	4
HH6804R40R10450	4.0	10.0	7.5	17.5	4	50	4
HH6804R40R05650	4.0	0.5	9	21	6	50	4
HH6804R50R05450	5.0	0.5	9	21	6	50	4
HH6804R50R10450	5.0	1.0	12	28	6	50	4
HH6804R60R05650	6.0	0.5	12	28	6	50	4
HH6804R60R10650	6.0	1.0	12	28	6	50	4
HH6804R80R05860	8.0	0.5	15	35	8	60	4
HH6804R80R10860	8.0	1.0	15	35	8	60	4
HH6804R10R051075	10.0	0.5	15	35	10	75	4
HH6804R10R101075	10.0	1.0	18	42	10	75	4
HH6804R12R051275	12.0	0.5	18	42	12	75	4
HH6804R12R101275	12.0	1.0	18	42	12	75	4
HH6804R14R101475	14.0	1.0	21	50	14	75	4
HH6804R14R151475	14.0	1.5	21	50	14	75	4
HH6804R16R1016100	16.0	1.0	24	50	16	100	4
HH6804R16R1516100	16.0	1.5	24	50	16	100	4
HH6804R20R1020100	20.0	1.0	30	50	20	100	4
HH6804R20R1520100	20.0	1.5	30	50	20	100	4